

# Primer P 400



## for polyolefins

For pre-treating non-absorbent low-energy surfaces, like e. g. plastics (PE, PP, TPE) and elastomers (EPDM).

### Technical Data

|  |                                   |
|--|-----------------------------------|
| Base                                     | rubber, with solvents and chloric |
| Density of the mixture                   | 0,8 g/cm <sup>3</sup>             |
| Consumption per m <sup>2</sup>           | 20 -60 ml                         |
| Storage stability                        | 6 months                          |
| Processing temperature                   | -15 to +35 °C                     |
| Application of the adhesive latest after | 1 h                               |
| Colour                                   | beige, transparent                |

Suitable for: - WEICON Urethane - WEICON Easy-Mix PU 90 und PU 240 - WEICON One-Component Adhesives and Sealants (except Silicones)

### Surface pre-treatment

The surfaces to be treated must be dry, clean, and free of dust and grease (e.g. WEICON Surface Cleaner).

### Processing

Shake well before use, then apply a thin layer with a clean cloth. Recommended evaporation time:

- Primer M 100: minimum 10 minutes, max. 24 hours
- Primer K 200: minimum 10 minutes, max. 24 hours
- Primer S 300: minimum 60 minutes, max. 4 hours
- Primer P 400: minimum 10 minutes, max. 1 hour
- Primer E 500: minimum 60 minutes, max. 8 hours

The following bonding process should be done within the time period mentioned above. Please respect the minimum evaporation time. After a longer storage time or soilings in the meantime, clean again the bonding surfaces and apply again the primer.

For unknown material types it is necessary to test suitability and compatibility.

### Storage

When unopened and stored in a normal climate (+23°C and 50 % rel. humidity), WEICON Primer has a shelf life of 9 - 12 months, depending on the type.

### Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

### Available sizes:

13550425      Primer P 400 250 ml

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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