

# Stainless Steel Spray



## corrosion-resistant and effective surface coating

WEICON Stainless Steel Spray is a chemical, corrosion, and weather resistant surface coating on the basis of acrylic resin and stainless steel pigments. It is temperature resistant up to +300°C (+572°F) for short periods of time.

Stainless Steel Spray can be used wherever a resistant and effective protective layer is required. The alloy is comprised of e.g. chromium, nickel and manganese.

WEICON Stainless Steel Spray can be used to repair damaged stainless steel parts on truck bodies, silos and pipelines, and outdoor applications. It can also be used for decorative purposes and for the optical refinement of glass, wood, stone, ceramics and most plastics.

## Technical Data

Colour	RAL 9007*, stainless steel metallic, matt
Application	indoors and outdoors
Binding agent	acrylic resin
Pigment	stainless steel pigments
Pigment purity	stainless steel alloy approx. 98,5 %
Percentage of metal in dry film	45 %
Specific weight	0,9 - 1,0 g/cm³
Recommended primer	Zinc-Spray
Processing temperature	+5 to +35, optimal +18 to +35 °C
Consumption at 1,5 cross coats	120 ml/m²
Layer thickness at 1,5 cross coats	20 -30 µm
Dust dry after	10 min.
Hardened after	4,6 h
Overpaintable after	4-6 h
Abrasion-resistant yes/no	abrasion-resistant
Cross cutting DIN 53151/ ISO 2409	cross cut characteristic value GT 0 to GT 1
Salt spraying test DIN EN ISO 9227	>200 h

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

Mandrel bend test DIN EN ISO 1519	no hair cracking
Top coating	not required
Storage stability	24 months
Temperature resistance	-50 to +300 °C
ISSA-Code	53.402.43
IMPA-Code	450813

\*corresponds approximately to the specified RAL colours

## Surface pre-treatment

Clean and degrease surfaces with WEICON Surface Cleaner.

## Processing

Clean and degrease surfaces with Cleaner S. Shake can before use till the mixing ball can be heard. Spray on evenly and crosswise at room temperature (approx. +20°C / +68°F) and at about 25 cm distance from surface. Dust-dry after approx. 10 minutes, fully hardened after approx. 4-6 hours.

## Storage

Pressurized container: protect from sunlight and do not expose to temperatures exceeding +50°C.

## Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Available sizes:

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